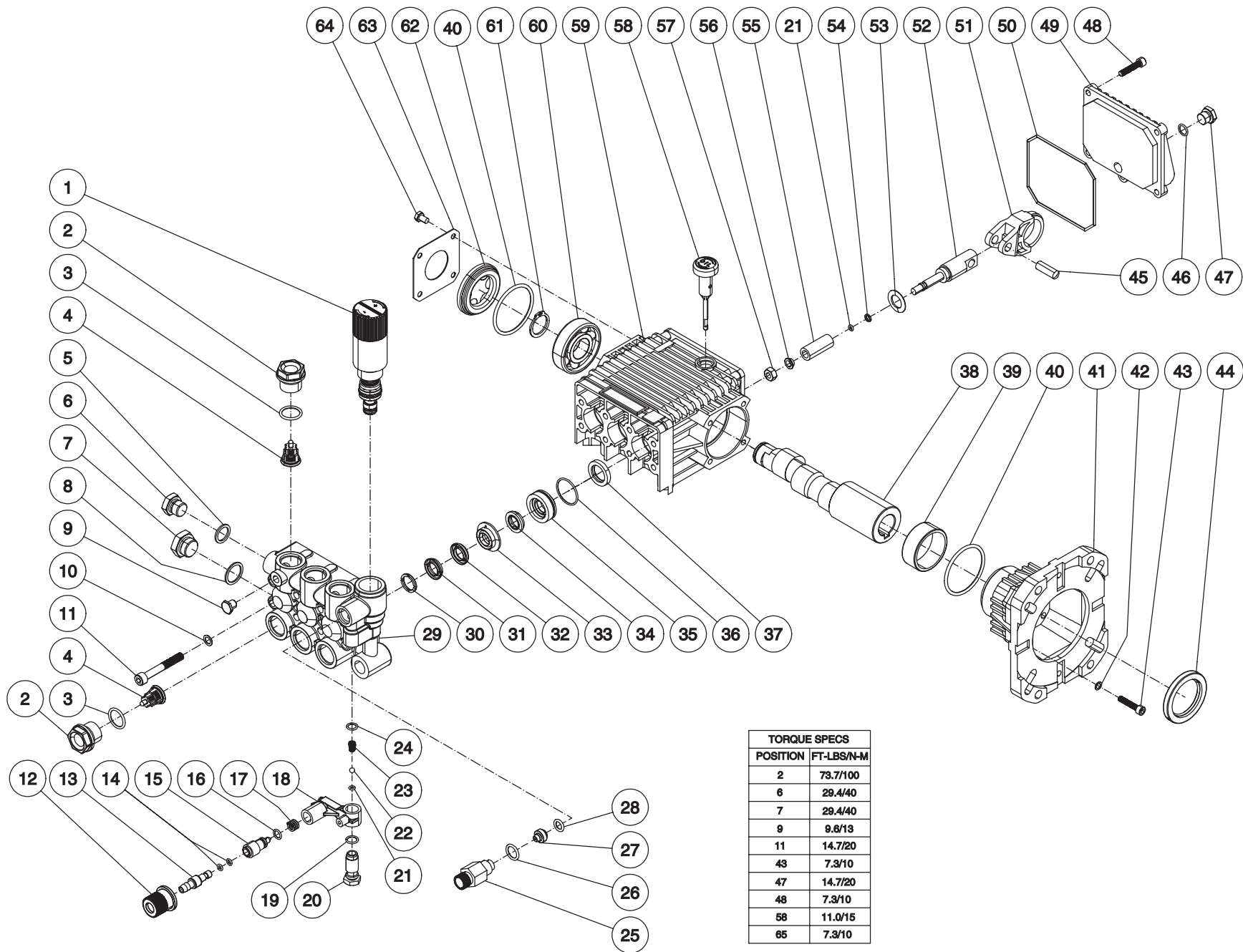


PUMP ASSEMBLY (3-0265)



TORQUE SPECS	
POSITION	FT-LBS/N-M
2	73.7/100
6	29.4/40
7	29.4/40
9	9.6/13
11	14.7/20
43	7.3/10
47	14.7/20
48	7.3/10
58	11.0/15
65	7.3/10

3-0265-111904-DLG

PUMP ASSEMBLY (3-0265)

REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Unloader Assembly	8-0553	1	24	O-ring	25-0120	1	47	Plug	39-0017	1
2	Valve Plug	39-0071	6	25	Nipple	46-0788	1	48	Screw	27-8401	5
3	O-ring	25-0012	6	26	O-ring	25-0051	1	49	Crankcase Cover	46-0571	1
4	Valve Assembly (See 70-0028)	N/A Sep.	6	27	Orifice	8-0121	1	50	O-ring	25-0317	1
5	Washer	28-0600	1	28	O-ring	25-0050	1	51	Connecting Rod	46-0572	3
6	Plug	39-0018	1	29	Manifold	46-1155	1	52	Piston Guide	46-0573	3
7	Plug	39-0019	1	30	High Pressure Ring (See 70-0124)	N/A Sep.	3	53	Washer	28-1018	3
8	Washer	28-1038	1	31	Packing (See 70-0124)	N/A Sep.	3	54	Anti-Extrusion Ring	25-0143	3
9	Plug	39-0032	1	32	Stop Ring (See 70-0124)	N/A Sep.	3	55	Plunger	46-0228	3
10	Lockwasher	29-0154	8	33	Intermediate Ring (See 70-0124)	N/A Sep.	3	56	Washer	46-0166	3
11	Screw	27-8439	8	34	Low Pressure Seal (See 70-0124)	N/A Sep.	3	57	Nut	46-0168	3
12	Adjustable Detergent Knob	7-0040	1	35	Packing Retainer (See 70-0124)	N/A Sep.	3	58	Dipstick	46-0143	1
13	Injector Hose Fitting	8-0177	1	36	O-ring (See 70-0124)	N/A Sep.	3	59	Crankcase	46-0570	1
14	O-ring	25-0132	2	37	Oil Seal (See 70-0391)	N/A Sep.	3	60	Ball Bearing	48-0011	1
15	Injector Shuttle	8-0176	1	38	Crankshaft	46-0569	1	61	Ring	46-0104	1
16	O-ring	25-0046	1	39	Bearing	48-0040	1	62	Oil Level Indicator	46-0574	1
17	Spring	49-0019	1	40	O-ring	25-0060	2	63	Oil Level Retainer	46-0084	1
18	Injector Body	8-0282	1	41	Flange	38-0038	1	64	Screw	27-8000	4
19	O-ring	25-0310	1	42	Lockwasher	29-0153	4		Oil Seal Kit (Inc. 3 each 37)	70-0391	
20	Valve Seat	8-0174	1	43	Screw	27-8404	4		Valve Kit (Inc. 6 each 4)	70-0028	
21	O-ring	25-0045	4	44	Oil Seal	26-0181	1		Packing Assembly (Inc. 30-36)	70-0124	
22	Ball	50-0012	1	45	Connecting Rod Pin	43-0079	3		Injector Repair Kit (Inc. 14, 16-17, 19, 21-24, 26)	70-0021	
23	Spring	49-0020	1	46	O-ring	25-0014	1				